



Welde surface quality film faced plywood

	Standard Quality (I/I)	Economy Quality (II/II)
Squareness of the panel	acc. EN 315	acc. EN 315
Slight color variation of the coating	allowed	allowed
Imprints/discoloring due to knots or cracks at the inner veneers	allowed up too: max 6 per m ² for cracks with a width up to 10 mm	allowed
	allowed up too: max 2 pro m ² for knots up too Ø 80 mm	
Missing Film	allowed up to max 1 % of the Surface	allowed up to max 2 % of the Surface
Burnt or unglued film (grey brown appearance) along the edge of the surface	Along the short panel edge: stripe up to 10 mm width	allowed up to max 2 % of the Surface
	Along the long panel edge: stripe up to 5 mm width	
	Spots: max. 2 per m ² with max. Ø 80 mm	
	small stripes: max. 2 per m ² with max. 10 mm width	
	Sanding marks below the coating up to 1 % of the panel surface	
Swelling of the face veneer	not allowed	allowed up to 1 per m ² width max. Ø 200 mm
Missing face/inner veneer on the panel edge	Face veneer: not allowed	small soft edge allowed
	Inner veneer: up to 3 mm depth	
Overlap on the face veneer	up to 5 mm width	allowed