



Welde surface quality raw plywood

	B	BB	CP repaired and calibrated	CC
Pin knots (up to ø 3 mm)	up to 3/m ²	allowed	allowed	allowed
Sound intergrown knots	allowed up to 15 mm/ 5 per m ²	allowed up to 60 mm	allowed	allowed
Unsound adhering knots	allowed up to 6 mm/ 2 per m ²	allowed up to 25 mm	allowed	allowed
Closed splits	one per panel with a max. length of 250 mm	one per panel with a max. length of 250 mm	not allowed	one per panel with a max. length of 250 mm
Open splits	allowed up to a length of			
	350 mm	350 mm	not allowed	350 mm
	allowed up to a width of			
	5 mm	5 mm	not allowed	15 mm
	max. number per running meter			
	3	3	not allowed	5
Imprints and dents	allowed with a depth of 0,5 mm			