



## Welde surface quality raw plywood

	<b>B</b>	<b>BB</b>	<b>CP</b> repaired and calibrated	<b>CC</b>
<b>Pin knots (up to ø 3 mm)</b>	up to 3/m <sup>2</sup>	allowed	allowed	allowed
<b>Sound intergrown knots</b>	allowed up to 15 mm/ 5 per m <sup>2</sup>	allowed up to 60 mm	allowed	allowed
<b>Unsound adhering knots</b>	allowed up to 6 mm/ 2 per m <sup>2</sup>	allowed up to 25 mm	allowed	allowed
<b>Closed splits</b>	one per panel with a max. lenght of 250 mm	one per panel with a max. lenght of 250 mm	not allowed	one per panel with a max. lenght of 250 mm
<b>Open splits</b>	allowed up to a length of			
	350 mm	350 mm	not allowed	350 mm
	allowed up to a width of			
	5 mm	5 mm	not allowed	15 mm
	max. number per running meter			
	3	3	not allowed	5
<b>Imprints and dents</b>	allowed with a depth of 0,5 mm			

3